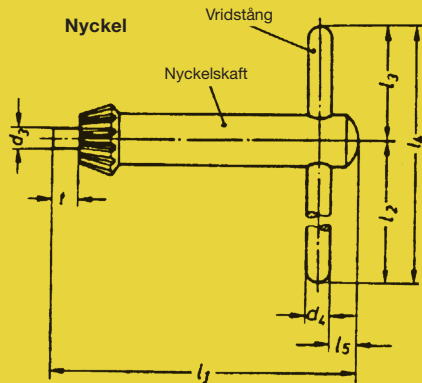
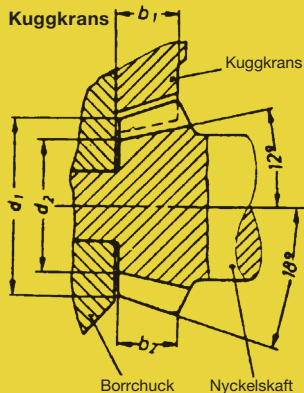


## KUGGKRANS OCH NYCKEL ENLIGT DIN 6349/4 FÖR TREBACKIGA BORRCHUCKAR



| Storlek | Tandantal<br>(kuggar)<br>på<br>nyckeln | För<br>3-backig<br>borrchuck<br>storlek |      |      | <b>b<sub>1</sub></b><br><br>min. | <b>b<sub>2</sub></b><br><br>min. | <b>d<sub>2</sub></b><br><br>±0.2 | <b>d<sub>3</sub></b><br><br>d10 | <b>d<sub>4</sub></b><br>0<br>-0.2 | <b>l<sub>1</sub></b><br><br>min. | <b>1<sub>4</sub></b><br><br>min. | <b>l<sub>5</sub></b><br>0<br>-1 | Modul<br><b>m</b> | <b>t</b><br>0<br>-0.5 |
|---------|----------------------------------------|-----------------------------------------|------|------|----------------------------------|----------------------------------|----------------------------------|---------------------------------|-----------------------------------|----------------------------------|----------------------------------|---------------------------------|-------------------|-----------------------|
| S 1     | 10                                     | 4 P                                     | -    | -    | 2,8                              | 4                                | 9,1                              | 4                               | 4                                 | 45                               | 60                               | 3                               | 0,75              | 4,5                   |
|         |                                        | 6P                                      | 6M   | 8L   | 3,3                              |                                  |                                  |                                 |                                   |                                  |                                  |                                 |                   |                       |
|         |                                        |                                         | 8M   |      |                                  |                                  |                                  |                                 |                                   |                                  |                                  |                                 |                   |                       |
| S 2     | 12                                     | 8 P                                     | 10 M | 10 L | 3,5                              | 5                                | 14                               | 6                               | 6                                 | 55 <sup>1</sup>                  | 80                               | 4                               | 1                 | 6,6                   |
|         |                                        | 10 P                                    | 13 M | 13 L | 4,5                              |                                  |                                  |                                 |                                   |                                  |                                  |                                 |                   |                       |
| S 3     | 12                                     | 13 P                                    | 16 M | -    | 5,3                              | 6                                | 17,7                             | 8                               | 6                                 | 65                               | 90                               | 4                               | 1,25              | 8                     |
|         |                                        | 16 P                                    |      |      |                                  |                                  |                                  |                                 |                                   |                                  |                                  |                                 |                   |                       |
| S 4     | 14                                     | 20 P                                    | -    | -    | 6,3                              | 8                                | 20,2                             | 9                               | 7                                 | 75                               | 110                              | 6                               | 1,25              | 10                    |
|         |                                        | 26 P                                    |      |      | 7,5                              |                                  |                                  |                                 |                                   |                                  |                                  |                                 |                   |                       |