

5.2 Positioning

The position where to install the machine shall be well lightened (at least 500 LUX), proper for the connection to the power line, to the suction system and for maintenance operations.



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During the machine positioning bear in mind that when machining long workpieces, there must be sufficient space to avoid creating possible crushing points against fixed parts of the location, such as walls, columns, etc. (see "Work area").

Check that the floor is solid enough to support the base at the contact points uniformly. We recommend a concrete flooring and do not recommend an asphalt flooring.

We recommend positioning steel plates between the feet and the flooring, with anti-vibration material, if necessary.

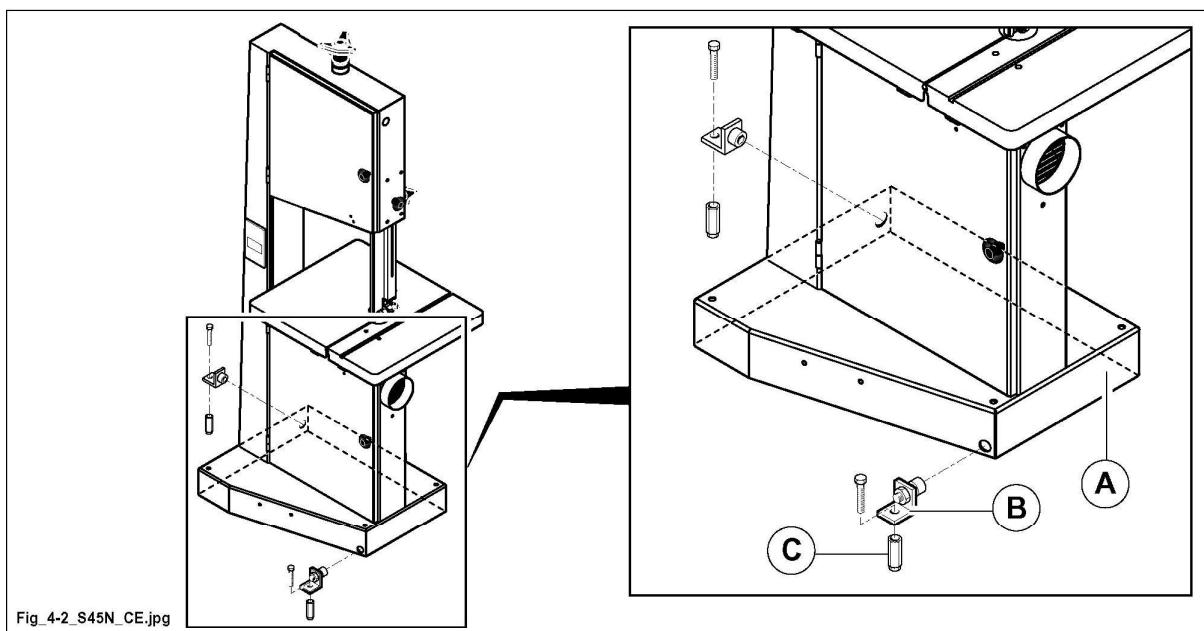


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it is strongly recommended that the machine is fixed to the floor. Fix the supplied angles (B) to machine feet (A) and fix on ground by means of expansion bolts (C) (not supplied).

Some machine parts are greased and oiled.

Before starting working carefully degrease the working areas as well as the guards with not dangerous solvent.



5.3 Fitting parts removed for transport requirements

For packaging and transport reasons some parts are shipped unassembled.

5.3.1 Mounting the movement wheels

To install the wheels, lift the machine or tilt it on its side (A).

Proceed with the assembly as follows:

- strike the sheet metal in correspondence with the holes already prepared on the base;
- insert the lever (C) in the slot (B);
- tighten the screws (D);
- tighten the nut (E) leaving a slight play to the wheel assembly;
- fit the cap (F) and the lever (G).

To activate the wheels, move the lever (C) from position "1" to "2" as shown in the figure.



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**proceed with the placement of the machine as indicated in par. " Positioning" .
When the operation is completed, disassemble the movement wheels (A).**



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the power supply cable socket must also be removed when the machine is moved.

